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filed 4/29/64
T. E. Reilly

US EPA RECORDS CENTER REGION 5



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WILM TIR AND CHEMICAL CORPORATION

TO: Mr. Herb Finch, St. Louis Park
FROM: T. E. Reilly
SUBJECT: EQUIPMENT - ST. LOUIS PARK - REPAIRS FOR EXPLOSION DAMAGE April 15, 1963-
FINCH TANK No. 19 .. WORK ORDER 229A

c/c Mr. C. M. Flea, St. Louis Park
Mr. R. J. Hennessey, Lab.
Mr. Wm. Roszel, Office
Mr. H. J. Boyle, Office
Mr. P. C. Reilly, Office
Mr. C. B. Edwards, Office

Mr. H. R. Hartur, Lab.
Mr. T. J. Ryan, Office
Dr. F. J. Montz, Office
Mr. S. C. Boyle, Office
Mr. G. A. Reilly, Office

Work Order #229A has been established to cover necessary repairs to Finch Tank No. 19 that was damaged by an explosion at 12 noon Monday, April 15th, while the plant was in the process of drumming pitch for a Canadian order.

Apparently the force of the explosion was such that both the bottom and the top of the tank was bulged which must be repaired.

The repair will include the installation of a new bottom and top, and the installation of a new 1/2" bottom welded inside and outside, with a new 2" coil. The coil will consist of approximately 100 lin. ft. of 2" extra heavy pipe joined at the end with long radius welding return bends on 1 foot centers.

The order to make this repair will be given to Morehead Machinery & Boiler Co. on a bid of \$14,415.00, which however does not include the cost of repairing the top, which is to be placed in fine class condition. The quotation also includes repairing the insulation that was damaged.

There may be other incidental work that has to be done to place the entire tank and adjacent area into the condition that it was in prior to the explosion, so an estimate additional \$6,000.00 has been placed on this job.

The work should be done within about 30 days. Kindly make all charges for this work to General Ledger Account 553-219A.

Very truly yours,

T. E. Reilly
T. E. Reilly

SCB:msc

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